HDF1 METALLIC HEAVY DUTY FLAP VALVE TECHNICAL DATA SHEET

SERIES

HEAVY DUTY FLAP VALVE PUMP

For fluids containing up to line sized solids

PERFORMANCE

SUCTION / DISCHARGE PORT SIZE

- HDF1: 1" (25.4mm) NPT(F)
- HDF25: 1" (25.4mm) BSP Tapered

CAPACITY

• 0 to 70 gallons per minute (0 to 265 LPM)

AIR DISTRIBUTION VALVE

· No-lube, no-stall design

SOLIDS-HANDLING

Up to 1 in. (25.4mm)

HEADS UP TO

 125 psi or 289 ft. of water (8.8 Kg/cm2 or 88 meters)

MAXIMUM OPERATING PRESSURE

125 psi (8.6 bar)

DISPLACEMENT/STROKE

· .10 Gallon / .38 liter

WEIGHTS

- Aluminum 48 lbs. (21kg)
- · Stainless Steel 79 lbs. (36kg)

BAR PSI Performance based on water at ambient temperature. SCFM (M3/hr) AIR CONSUMPTION IN SCFM AIR PRESSURE IN PSI 80 NPSHR HEAD 40 Feet 30 25 20 9.1 7.6 2 20 PSI (1.36 Bar) Air I 15 10 4.5 3

125

100

150

CAPACITY

175

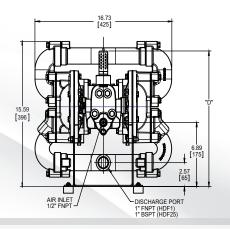
200

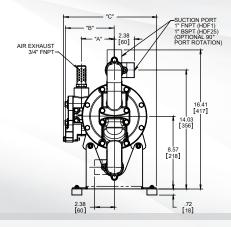
225

250

275

DIMENSIONS

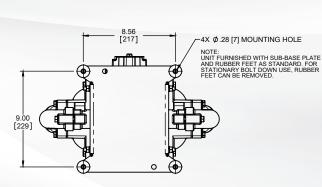




0

25

50





5 YEAR LIMITED PRODUCT WARRANTY

5 Year Guarantee for defects in material or workmanship. See sandpiperpump.com/content/warranty-certifications for complete warranty, including terms and conditions, limitations and exclusions.



20

75

USE ONLY GENUINE SANDPIPER PARTS

All certification, standards, guarantees & warranties originally supplied with this pump will be invalidated by the use of service parts not identified as "Genuine SANDPIPER Parts."









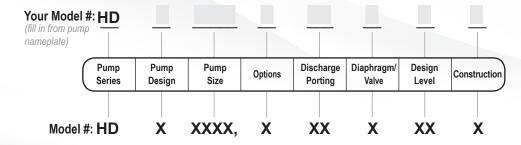




5 1.5

80 GPM

300 LPM



PUMP SERIES

HD Heavy Duty

PUMP DESIGN

F Flap

PUMP SIZE

1 1"

25 1" BSPT (Tapered Thread)

DISCHARGE PORTING POSITION

Bottom

WET END MATERIALS

Neoprene

R Hytrel

Santoprene

FKM

DESIGN LEVEL

CONSTRUCTION

Aluminum Wetted, Aluminum Air

Cast Iron Wetted, Aluminum Air

Cast Iron Wetted, Cast Iron Air

Stainless Steel Wetted, Cast Iron Air SI

SS Stainless Steel Wetted, Aluminum Air

OPTIONS

P1 Intrinsically Safe ATEX Compliant Pulse Output

MATERIALS

Material Profile:	Operating Temperatures:	
CAUTION! Operating temperature limitations are as follows:	Max.	Min.
CONDUCTIVE ACETAL: Tough, impact resistant, ductile. Good abrasion resistance and low friction surface. Generally inert, with good chemical resistance except for strong acids and oxidizing agents.	190°F 88°C	-20°F -29°C
EPDM: Shows very good water and chemical resistance. Has poor resistance to oils and solvents, but is fair in ketones and alcohols.	280°F 138°C	-40°F -40°C
FKM (FLUOROCARBON): Shows good resistance to a wide range of oils and solvents; especially all aliphatic, aromatic and halogenated hydrocarbons, acids, animal and vegetable oils. Hot water or hot aqueous solutions (over 70°F(21°C)) will attack FKM.	350°F 177°C	-40°F -40°C
HYTREL®: Good on acids, bases, amines and glycols at room temperatures only.	220°F 104°C	-20°F -29°C
NEOPRENE: All purpose. Resistance to vegetable oils. Generally not affected by moderate chemicals, fats, greases and many oils and solvents. Generally attacked by strong oxidizing acids, ketones, esters and nitro hydrocarbons and chlorinated aromatic hydrocarbons.	200°F 93°C	-10°F -23°C
NITRILE: General purpose, oil-resistant. Shows good solvent, oil, water and hydraulic fluid resistance. Should not be used with highly polar solvents like acetone and MEK, ozone, chlorinated hydrocarbons and nitro hydrocarbons.	190°F 88°C	-10°F -23°C
NYLON: 6/6 High strength and toughness over a wide temperature range. Moderate to good resistance to fuels, oils and chemicals.	180°F 82°C	32°F 0°C

POLYPROPYLENE: A thermoplastic polymer. Moderate tensile and flex strength. Resists stong acids and alkali. Attacked by chlorine, fuming nitric acid and other strong oxidizing agents.	180°F 82°C	32°F 0°C
PVDF: (Polyvinylidene Fluoride) A durable fluoroplastic with excellent chemical resistance. Excellent for UV applications. High tensile strength and impact resistance.	250°F 121°C	0°F -18°C
SANTOPRENE®: Injection molded thermoplastic elastomer with no fabric layer. Long mechanical flex life. Excellent abrasion resistance.	275°F 135°C	-40°F -40°C
UHMW PE: A thermoplastic that is highly resistant to a broad range of chemicals. Exhibits outstanding abrasion and impact resistance, along with environmental stress-cracking resistance.	180°F 82°C	-35°F -37°C
URETHANE: Shows good resistance to abrasives. Has poor resistance to most solvents and oils.	150°F 66°C	32°F 0°C
VIRGIN PTFE: (PFA/TFE) Chemically inert, virtually impervious. Very few chemicals are known to chemically react with PTFE; molten alkali metals, turbulent liquid or gaseous fluorine and a few fluoro-chemicals such as chlorine trifluoride or oxygen difluoride which readily liberate free fluorine at elevated temperatures.	220°F 104°C	-35°F -37°C

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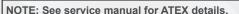
Metals:

ALLOY C: Equal to ASTM494 CW-12M-1 specification for nickel and nickel alloy.

STAINLESS STEEL: Equal to or exceeding ASTM specification A743 CF-8M for corrosion resistant iron chromium, iron chromium nickel and nickel based alloy castings for general applications. Commonly referred to as 316 Stainless Steel in the pump industry.

For specific applications, always consult the Chemical Resistance Chart







HDF2 HEAVY DUTY FLAP VALVE PUMP TECHNICAL DATA SHEET

SERIES

HEAVY DUTY FLAP VALVE PUMP

For fluids containing up to line sized solids

PERFORMANCE

SUCTION / DISCHARGE PORT SIZE

- HDF2: 2" NPT
- HDF50: 2" BSP (Tapered)

CAPACITY

· 0 to 208 gallons per minute (0 to 787 LPM)

AIR DISTRIBUTION VALVE

· No-lube, no-stall design

SOLIDS-HANDLING

• Up to 2" (50mm)

HEADS UP TO

- · 125 psi or 289 ft. of water
- (8.8 Kg/cm2 or 88 meters)

MAXIMUM OPERATING PRESSURE

125 psi (8.6 bar)

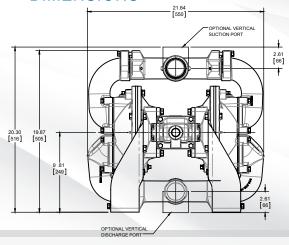
DISPLACEMENT/STROKE

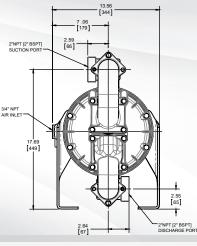
.47 Gallon / 1.8 liter

WEIGHTS

- · Aluminium: 88 lbs. (39.9kg)
- Cast Iron: 130 lbs. (59kg)
- Stainless Steel: 140 lbs (63.5kg) *For cast iron center add 35 lbs (15.9kg)

DIMENSIONS





PSI

140

100

60

40

0

9 120

HEAD

SCFM (M3/hr)

10 (17) 125 PSI (8 Bar) 60 (102) 80 (136)

100 PSI (6.8 Bar)

60 PSI (4.08 Bar

40 PSI (2.72 Bar)

20

100

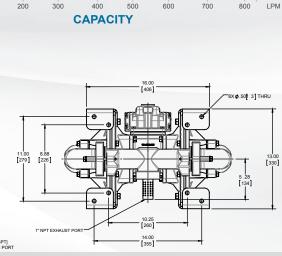
20 PSI (1.36 Bar)Air Inlet Pressure

60

80

100

120



Performance based on water at ambient temperature.

160

220 GPM

AIR CONSUMPTION IN SCFM AIR PRESSURE IN PSI



5 YEAR LIMITED PRODUCT WARRANTY

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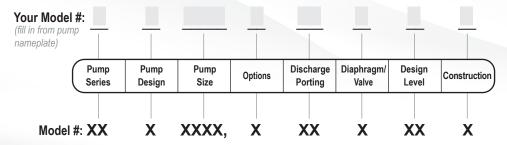












PUMP SERIES

HD Heavy Duty

PUMP DESIGN

F Flap

PUMP SIZE

2 2"

50 2"

SB Stainless-Brass sleeve and spool set

DISCHARGE PORTING POSITION

Bottom (Top Suction-Buttom Discharge)

WET END MATERIALS

- Neoprene/Urethane
- FDA White Nitrile
- **EPDM**
- В Nitrile

- Ν Neoprene
- R Hytrel
- Р Santoprene
- ٧ FKM

DESIGN LEVEL

6

CONSTRUCTION

- Aluminum Wetted, Aluminum Air
- Cast Iron Wetted, Aluminum Air
- Cast Iron Wetted, Cast Iron Air ш
- Stainless Steel Wetted, Cast Iron Air
- Stainless Steel Wetted, Aluminum Air S

OPTIONS

P1 Intrinsically Safe ATEX Compliant Pulse Output

MATERIALS

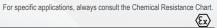
Material Profile:		rating ratures:
CAUTION! Operating temperature limitations are as follows:	Max.	Min.
CONDUCTIVE ACETAL: Tough, impact resistant, ductile. Good abrasion resistance and low friction surface. Generally inert, with good chemical resistance except for strong acids and oxidizing agents.	190°F 88°C	-20°F -29°C
EPDM: Shows very good water and chemical resistance. Has poor resistance to oils and solvents, but is fair in ketones and alcohols.	280°F 138°C	-40°F -40°C
FKM (FLUOROCARBON): Shows good resistance to a wide range of oils and solvents; especially all aliphatic, aromatic and halogenated hydrocarbons, acids, animal and vegetable oils. Hot water or hot aqueous solutions (over 70°F(21°C)) will attack FKM.	350°F 177°C	-40°F -40°C
HYTREL®: Good on acids, bases, amines and glycols at room temperatures only.	220°F 104°C	-20°F -29°C
NEOPRENE: All purpose. Resistance to vegetable oils. Generally not affected by moderate chemicals, fats, greases and many oils and solvents. Generally attacked by strong oxidizing acids, ketones, esters and nitro hydrocarbons and chlorinated aromatic hydrocarbons.	200°F 93°C	-10°F -23°C
NITRILE: General purpose, oil-resistant. Shows good solvent, oil, water and hydraulic fluid resistance. Should not be used with highly polar solvents like acetone and MEK, ozone, chlorinated hydrocarbons and nitro hydrocarbons.	190°F 88°C	-10°F -23°C
NYLON: 6/6 High strength and toughness over a wide temperature range. Moderate to good resistance to fuels, oils and chemicals.	180°F 82°C	32°F 0°C

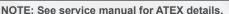
POLYPROPYLENE: A thermoplastic polymer. Moderate tensile and flex strength. Resists stong acids and alkali. Attacked by chlorine, fuming nitric acid and other strong oxidizing agents.	180°F 82°C	32°F 0°C
PVDF: (Polyvinylidene Fluoride) A durable fluoroplastic with excellent chemical resistance. Excellent for UV applications. High tensile strength and impact resistance.	250°F 121°C	0°F -18°C
SANTOPRENE®: Injection molded thermoplastic elastomer with no fabric layer. Long mechanical flex life. Excellent abrasion resistance.	275°F 135°C	-40°F -40°C
UHMW PE: A thermoplastic that is highly resistant to a broad range of chemicals. Exhibits outstanding abrasion and impact resistance, along with environmental stress-cracking resistance.	180°F 82°C	-35°F -37°C
URETHANE: Shows good resistance to abrasives. Has poor resistance to most solvents and oils.	150°F 66°C	32°F 0°C
VIRGIN PTFE: (PFA/TFE) Chemically inert, virtually impervious. Very few chemicals are known to chemically react with PTFE; molten alkali metals, turbulent liquid or gaseous fluorine and a few fluoro-chemicals such as chlorine trifluoride or oxygen difluoride which readily liberate free fluorine at elevated temperatures.	220°F 104°C	-35°F -37°C

Maximum and Minimum Temperatures are the limits for which these materials can be operated. Temperatures coupled with pressure affect the longevity of diaphragm pump components. Maximum life should not be expected at the extreme limits of the temperature ranges.

Metals:

ALLOY C: Equal to ASTM494 CW-12M-1 specification for nickel and nickel alloy.







HDF3-A & HDF4-A HEAVY DUTY FLAP VALVE PUMP **TECHNICAL DATA SHEET**



HEAVY DUTY FLAP VALVE PUMP

For fluids containing up to line sized solids

PERFORMANCE

SUCTION / DISCHARGE PORT SIZE

3" 150# ANSI Flange

CAPACITY

0 to 310 gallons per minute (0 to 1173 LPM)

AIR DISTRIBUTION VALVE

· No-lube, no-stall design

SOLIDS-HANDLING

• Up to nearly 3" (75mm)

HEADS UP TO

 125 psi or 289 ft. of water (8.8 Kg/cm2 or 88 meters)

MAXIMUM OPERATING PRESSURE

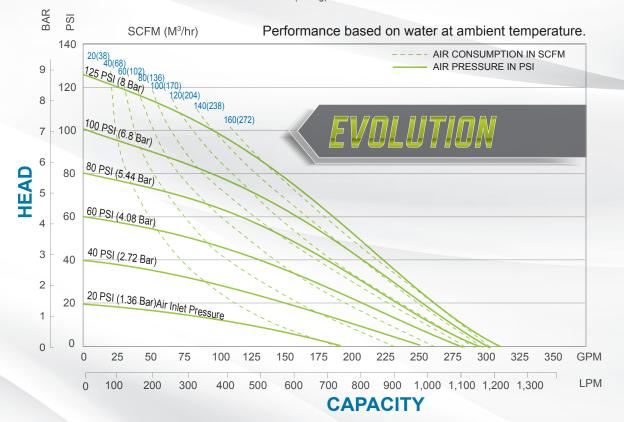
125 psi (8.6 bar)

DISPLACEMENT/STROKE

• 1.60 Gallon / 6.08 liter

WEIGHTS

- HDF3A: 345 lbs (151kg)
- HDF4A: 415 lbs (182kg)





5 YEAR LIMITED PRODUCT WARRANTY

5 Year Guarantee for defects in material or workmanship. See sandpiperpump.com/content/warranty-certifications for complete warranty, including terms and conditions, limitations and exclusions.



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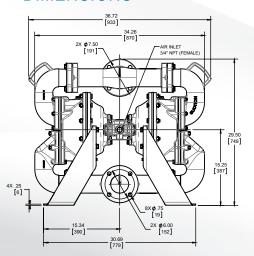


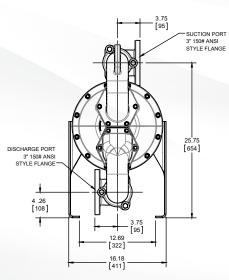


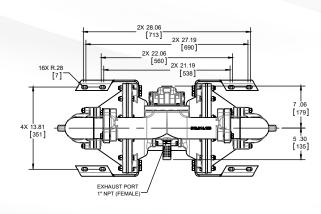


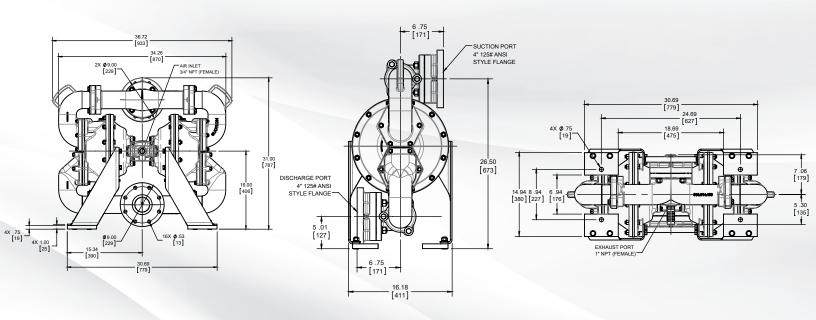


DIMENSIONS

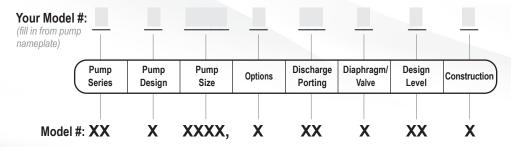












PUMP SERIES

HD Heavy Duty

PUMP DESIGN

F Flap

PUMP SIZE

- 3" 150# ANSI Style Flange
- 4 4" 150# ANSI Style Flange

DISCHARGE PORTING POSITION

Bottom (Top Suction-Buttom Discharge)

WET END MATERIALS

- A Neoprene/Urethane
- Nitrile
- K Neoprene/Hytrel
- N Neoprene
- Santoprene

DESIGN LEVEL

(3" pump)

(4" pump)

CONSTRUCTION

Aluminum Wetted, Aluminum Air

MATERIALS

Material Profile:	Operating Temperatures:	
CAUTION! Operating temperature limitations are as follows:	Max.	Min.
CONDUCTIVE ACETAL: Tough, impact resistant, ductile. Good abrasion resistance and low friction surface. Generally inert, with good chemical resistance except for strong acids and oxidizing agents.	190°F 88°C	-20°F -29°C
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HYTREL®: Good on acids, bases, amines and glycols at room temperatures only.	220°F 104°C	-20°F -29°C
NEOPRENE: All purpose. Resistance to vegetable oils. Generally not affected by moderate chemicals, fats, greases and many oils and solvents. Generally attacked by strong oxidizing acids, ketones, esters and nitro hydrocarbons and chlorinated aromatic hydrocarbons.	200°F 93°C	-10°F -23°C
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NYLON: 6/6 High strength and toughness over a wide temperature range. Moderate to good resistance to fuels, oils and chemicals.	180°F 82°C	32°F 0°C

POLYPROPYLENE: A thermoplastic polymer. Moderate tensile and flex strength. Resists stong acids and alkali. Attacked by chlorine, fuming nitric acid and other strong oxidizing agents.	180°F 82°C	32°F 0°C
PVDF: (Polyvinylidene Fluoride) A durable fluoroplastic with excellent chemical resistance. Excellent for UV applications. High tensile strength and impact resistance.	250°F 121°C	0°F -18°C
SANTOPRENE®: Injection molded thermoplastic elastomer with no fabric layer. Long mechanical flex life. Excellent abrasion resistance.	275°F 135°C	-40°F -40°C
UHMW PE: A thermoplastic that is highly resistant to a broad range of chemicals. Exhibits outstanding abrasion and impact resistance, along with environmental stress-cracking resistance.	180°F 82°C	-35°F -37°C
URETHANE: Shows good resistance to abrasives. Has poor resistance to most solvents and oils.	150°F 66°C	32°F 0°C
VIRGIN PTFE: (PFA/TFE) Chemically inert, virtually impervious. Very few chemicals are known to chemically react with PTFE; molten alkali metals, turbulent liquid or gaseous fluorine and a few fluoro-chemicals such as chlorine trifluoride or oxygen difluoride which readily liberate free fluorine at elevated temperatures.	220°F 104°C	-35°F -37°C

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Metals:

ALLOY C: Equal to ASTM494 CW-12M-1 specification for nickel and nickel alloy.







HDF3-M & HDF4-M HEAVY DUTY FLAP VALVE **TECHNICAL DATA SHEET**

SERIES

HEAVY DUTY FLAP VALVE PUMP

For fluids containing up to line sized solids

PERFORMANCE

SUCTION / DISCHARGE PORT SIZE

- HDF3-M: 3" 150# ANSI Flange
- HDF4-M: 4" 150# ANSI Flange

CAPACITY

· 0 to 303 gallons per minute (0 to 1147 LPM)

AIR DISTRIBUTION VALVE

No-lube, no-stall design

SOLIDS-HANDLING

• Up to nearly 3" (75mm)

HEADS UP TO

- · 125 psi or 289 ft. of water
- (8.8 Kg/cm2 or 88 meters)

MAXIMUM OPERATING PRESSURE

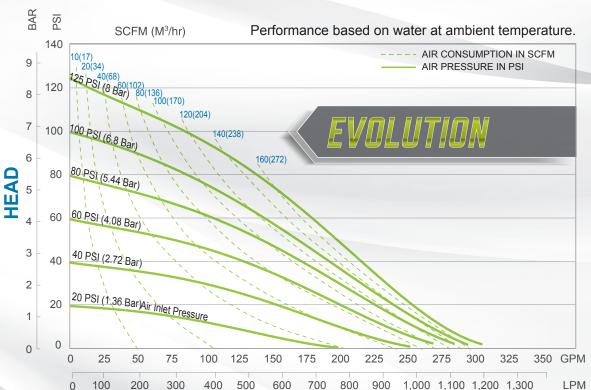
• 125 psi (8.6 bar)

DISPLACEMENT/STROKE

1.15 Gallon / 4.37 liter

WEIGHTS

- HDF3M: 400 lbs (175kg)
- HDF4M: 470 lbs (206kg)





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CAPACITY

USE ONLY GENUINE SANDPIPER PARTS

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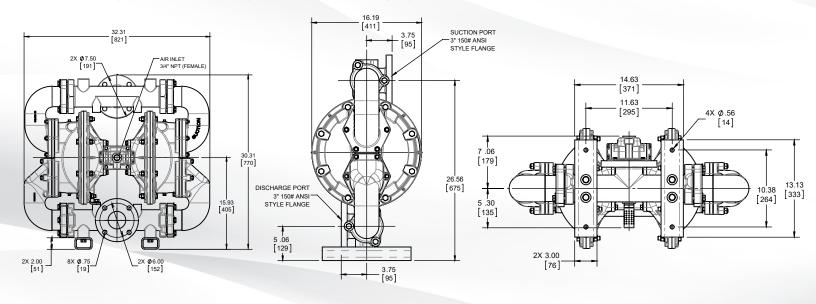




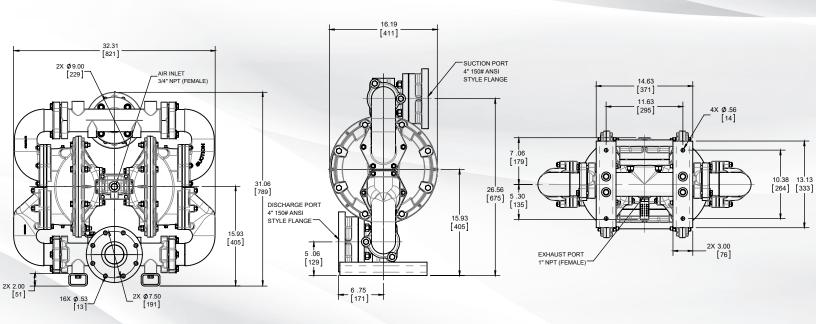


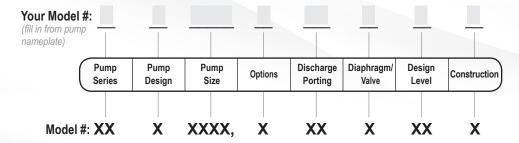
DIMENSIONS

HDF3-M Heavy Duty Flap ValveDimensions in inches (metric dimensions in brackets). Dimensional Tolerance .125" (3mm).



HDF4-M Heavy Duty Flap ValveDimensions in inches (metric dimensions in brackets). Dimensional Tolerance .125" (3mm).





PUMP SERIES

HD Heavy Duty

PUMP DESIGN

F Flap

PUMP SIZE

- 3" 150# ANSI Style Flange
- 4 4" 150# ANSI Style Flange

DISCHARGE PORTING POSITION

Bottom (Top Suction-Buttom Discharge)

WET END MATERIALS

- Neoprene/Urethane
- FDA White Nitrile
- **EPOM**
- R Nitrile
- Neoprene

- Neoprene/Hytrel
- Santoprene

DESIGN LEVEL

- (3" pump)
- (4" pump)

CONSTRUCTION

Cast Iron Wetted, Cast Iron Air

OPTIONS

- P0 10-30 VDC Pulse Output Kit
- Intrinsically Safe ATEX Compliant

Pulse Output

P2 110/120 or 220/240 VAC Pulse output Kit

MATERIALS

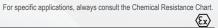
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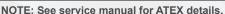
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Metals:

ALLOY C: Equal to ASTM494 CW-12M-1 specification for nickel and nickel alloy.







HD20F NON-METALLIC HEAVY DUTY FLAP VALVE PUMP TECHNICAL DATA SHEET

SERIES

HEAVY DUTY FLAP VALVE PUMP

For fluids containing up to line sized solids

PERFORMANCE

SUCTION / DISCHARGE PORT SIZE

- 2" NPT (F)
- 2" BSPT (F)
- · 2" ANSI / DIN Flange

CAPACITY

• 0 to 150 GPM (0 to 567 LPM)

AIR DISTRIBUTION VALVE

· No-lube, no-stall design

SOLIDS-HANDLING

• Up to 1.8 in. (45.7mm)

HEADS UP TO

 100 psi or 231 ft. of water (7 bar or 70 meters)

MAXIMUM OPERATING PRESSURE

• 100 psi (7 bar)

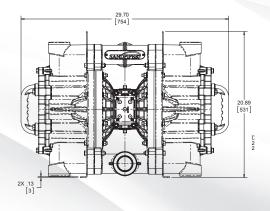
DISPLACEMENT/STROKE

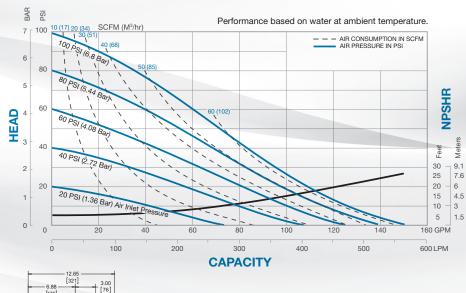
· .50 Gallon / 1.9 liter

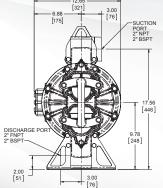
WEIGHTS

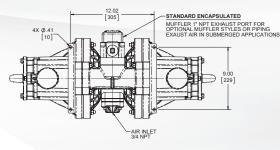
- Pump: 53 lbs. (24kg)
- Shipping: 70 lbs. (31.7kg)

DIMENSIONS











5 YEAR LIMITED PRODUCT WARRANTY

5 Year Guarantee for defects in material or workmanship. See sandpiperpump.com/content/warranty-certifications for complete warranty, including terms and conditions, limitations and exclusions.



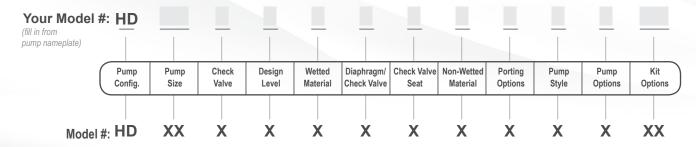
USE ONLY GENUINE SANDPIPER PARTS

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PUMP CONFIGURATION

HD Heavy Duty

PUMP SIZE

20 2"

CHECK VALVE TYPE

F Flap Valve

DESIGN LEVEL

Design Level

WETTED MATERIAL

P Polypropylene / Glass Filled Polypropylene

DIAPHRAGM/CHECK VALVE MATERIALS

B Buna-N / Buna-N E EPDM / EPDM H Hytrel / Hytrel \/

V FKM / FKM CHECK VALVE SEAT

S Stainless

NON-WETTED MATERIAL OPTIONS

P Glass Filled Polypropylene

Santoprene / EPDM

Neoprene / Neoprene

Neoprene / Urethane

PORTING OPTIONS

NPT Female

B BSPT Female

U Universal Flange (Fits ANSI & DIN)

PUMP STYLE

S Standard

PUMP OPTIONS

- 0 Integral Muffler
- 1 Sound Dampening Muffler
- 2 Mesh Muffler

KIT OPTIONS

00. None

P0. 10.30VDC Pulse Output Kit

P1. Intrinsically-Safe 5.30VDC, 110/120VAC 220/240 VAC Pulse Output Kit

P2. 110/120 or 220/240VAC Pulse Output Kit

SP. Stroke Indicator Pins

SB. Stainless Brass Main Valve

MATERIALS

Material Profile:	Operating Temperatures:	
CAUTION! Operating temperature limitations are as follows:	Max.	Min.
CONDUCTIVE ACETAL: Tough, impact resistant, ductile. Good abrasion resistance and low friction surface. Generally inert, with good chemical resistance except for strong acids and oxidizing agents.	190°F 88°C	-20°F -29°C
EPDM: Shows very good water and chemical resistance. Has poor resistance to oils and solvents, but is fair in ketones and alcohols.	280°F 138°C	-40°F -40°C
FKM (FLUOROCARBON): Shows good resistance to a wide range of oils and solvents; especially all aliphatic, aromatic and halogenated hydrocarbons, acids, animal and vegetable oils. Hot water or hot aqueous solutions (over 70°F(21°C)) will attack FKM.	350°F 177°C	-40°F -40°C
HYTREL®: Good on acids, bases, amines and glycols at room temperatures only.	220°F 104°C	-20°F -29°C
NEOPRENE: All purpose. Resistance to vegetable oils. Generally not affected by moderate chemicals, fats, greases and many oils and solvents. Generally attacked by strong oxidizing acids, ketones, esters and nitro hydrocarbons and chlorinated aromatic hydrocarbons.	200°F 93°C	-10°F -23°C
NITRILE: General purpose, oil-resistant. Shows good solvent, oil, water and hydraulic fluid resistance. Should not be used with highly polar solvents like acetone and MEK, ozone, chlorinated hydrocarbons and nitro hydrocarbons.	190°F 88°C	-10°F -23°C
NYLON: 6/6 High strength and toughness over a wide temperature range. Moderate to good resistance to fuels, oils and chemicals.	180°F 82°C	32°F 0°C

POLYPROPYLENE: A thermoplastic polymer. Moderate tensile and flex strength. Resists stong acids and alkali. Attacked by chlorine, fuming nitric acid and other strong oxidizing agents.	180°F 82°C	32°F 0°C
PVDF: (Polyvinylidene Fluoride) A durable fluoroplastic with excellent chemical resistance. Excellent for UV applications. High tensile strength and impact resistance.	250°F 121°C	0°F -18°C
SANTOPRENE®: Injection molded thermoplastic elastomer with no fabric layer. Long mechanical flex life. Excellent abrasion resistance.	275°F 135°C	-40°F -40°C
UHMW PE: A thermoplastic that is highly resistant to a broad range of chemicals. Exhibits outstanding abrasion and impact resistance, along with environmental stress-cracking resistance.	180°F 82°C	-35°F -37°C
URETHANE: Shows good resistance to abrasives. Has poor resistance to most solvents and oils.	150°F 66°C	32°F 0°C
VIRGIN PTFE: (PFA/TFE) Chemically inert, virtually impervious. Very few chemicals are known to chemically react with PTFE; molten alkali metals, turbulent liquid or gaseous fluorine and a few fluoro-chemicals such as chlorine trifluoride or oxygen difluoride which readily liberate free fluorine at elevated temperatures.	220°F 104°C	-35°F -37°C

Maximum and Minimum Temperatures are the limits for which these materials can be operated. Temperatures coupled with pressure affect the longevity of diaphragm pump components. Maximum life should not be expected at the extreme limits of the temperature ranges.

Metals:

ALLOY C: Equal to ASTM494 CW-12M-1 specification for nickel and nickel alloy.

STAINLESS STEEL: Equal to or exceeding ASTM specification A743 CF-8M for corrosion resistant iron chromium, iron chromium nickel and nickel based alloy castings for general applications. Commonly referred to as 316 Stainless Steel in the pump industry.

For specific applications, always consult the Chemical Resistance Chart.



SA1 & SA25 METALLIC HEAVY DUTY FLAP VALVE TECHNICAL DATA SHEET

SERIES

HEAVY DUTY FLAP VALVE PUMP

For fluids containing up to line sized solids

PERFORMANCE

SUCTION / DISCHARGE PORT SIZE

- SA1: 1" (25.4mm) NPT(F)
- SA25: 1" (25.4mm) BSP Tapered

CAPACITY

• 0 to 42 gallons per minute (0 to 159 LPM)

AIR DISTRIBUTION VALVE

· No-lube, no-stall design

SOLIDS-HANDLING

• Up to 1 in. (25.4mm)

HEADS UP TO

 125 psi or 289 ft. of water (8.8 Kg/cm2 or 88 meters)

MAXIMUM OPERATING PRESSURE

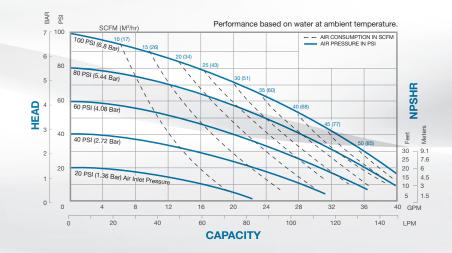
125 psi (8.6 bar)

DISPLACEMENT/STROKE

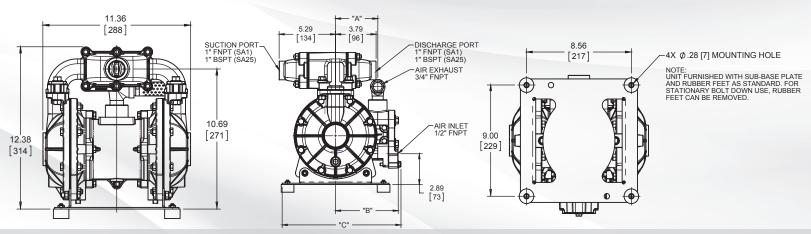
· .10 Gallon / .38 liter

WEIGHTS

- Aluminum 48 lbs. (21kg)
- Cast Iron 76 lbs. (34kg)
- · Stainless Steel 79 lbs. (36kg)



DIMENSIONS





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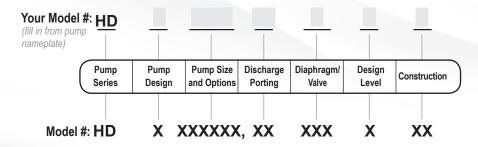












PUMP SERIES

S SANDPIPER®

PUMP DESIGN

A Flap

PUMP SIZE

1 1"

25 1" BSPT (Tapered Thread)

DISCHARGE PORTING POSITION

Bottom

ET Dual Top

Top

ED Dual Bottom

OPTIONS

P1 Intrinsically Safe ATEX Compliant Pulse Output

WET END MATERIALS

Nitrile

Neoprene N

Hytrel

Santoprene

FKM

EPDM

DESIGN LEVEL

CONSTRUCTION

Aluminum Wetted, Aluminum Air

Stainless Steel Wetted, Cast Iron Air

SS Stainless Steel Wetted, Aluminum Air

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