S15 METALLIC PUMP TECHNICAL DATA SHEET

SERIES

STANDARD DUTY BALL VALVE PUMPS

Offering the widest range of performance and application capabilities

PERFORMANCE

SUCTION / DISCHARGE PORT SIZE

- 1¹/₂" NPT (internal)
- 1¹/₂" BSP Tapered (internal)
- 11/2" ANSI 150# Raised Face Flanges

CAPACITY

• 0 to 106 gallons per minute (0 to 401 LPM)

AIR DISTRIBUTION VALVE

No-lube, no-stall design

SOLIDS-HANDLING

• Up to .25 in. (6mm)

HEADS UP TO

 125 psi or 289 ft. of water (8.6 Kg/cm2 or 86 meters))

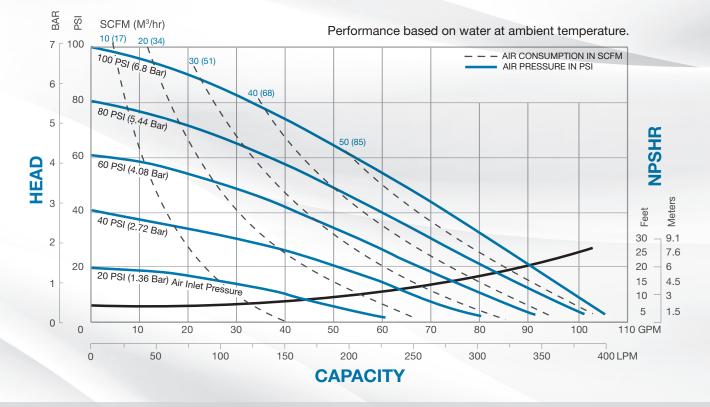
MAXIMUM OPERATING PRESSURE

- 125 psi (8.6 bar)
- DISPLACEMENT/STROKE

 .41 Gallon / 1.55 liter

WEIGHTS

- · Aluminum 53 lbs. (24kg)
- Cast Iron 93 lbs. (42kg)
- Stainless Steel 95 lbs. (43kg)





5 YEAR LIMITED PRODUCT WARRANTY

5 Year Guarantee for defects in material or workmanship. See sandpiperpump.com/content/warranty-certifications for complete warranty, including terms and conditions, limitations and exclusions.



USE ONLY GENUINE SANDPIPER PARTS

CE (Ex) Eff[#Hydraulic

All certification, standards, guarantees & warranties originally supplied with this pump will be invalidated by the use of service parts not identified as "Genuine SANDPIPER Parts."

SAI GLOBAL

ISO 9001 Certified ISO 14001 Certified



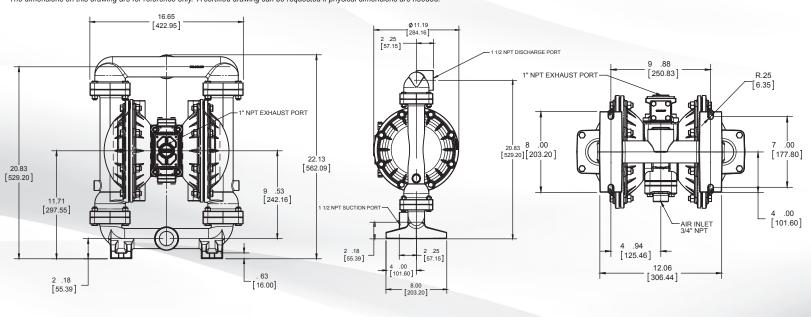
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DIMENSIONS

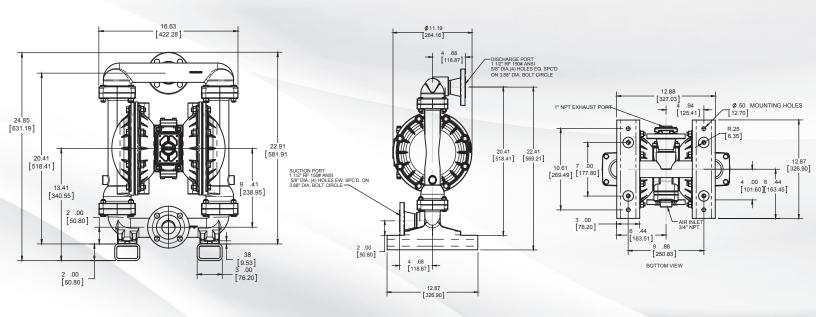
S15 Metallic - NPT

Dimensions in inches (mm dimensions in brackets). Dimensional Tolerance:±1/8" (± 3mm) The dimensions on this drawing are for reference only. A certified drawing can be requested if physical dimensions are needed.



S15 Metallic - ANSI Flange

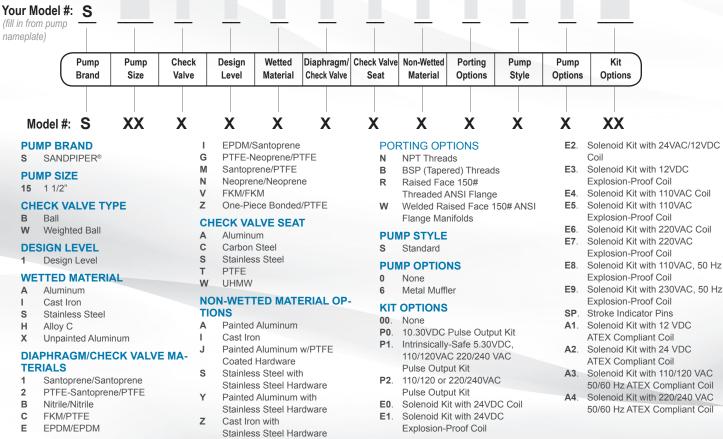
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EXPLANATION OF PUMP NOMENCLATURE



MATERIALS

Material Profile:	Operating Temperatures:	
CAUTION! Operating temperature limitations are as follows:	Max.	Min.
CONDUCTIVE ACETAL: Tough, impact resistant, ductile. Good abrasion resistance and low friction surface. Generally inert, with good chemical resistance except for strong acids and oxidizing agents.	190°F 88°C	-20°F -29°C
EPDM: Shows very good water and chemical resistance. Has poor resistance to oils and solvents, but is fair in ketones and alcohols.	280°F 138°C	-40°F -40°C
FKM (FLUOROCARBON): Shows good resistance to a wide range of oils and solvents; especially all aliphatic, aromatic and halogenated hydrocarbons, acids, animal and vegetable oils. Hot water or hot aqueous solutions (over 70°F(21°C)) will attack FKM.	350°F 177°C	-40°F -40°C
HYTREL®: Good on acids, bases, amines and glycols at room temperatures only.	220°F 104°C	-20°F -29°C
NEOPRENE: All purpose. Resistance to vegetable oils. Gener- ally not affected by moderate chemicals, fats, greases and many oils and solvents. Generally attacked by strong oxidizing acids, ketones, esters and nitro hydrocarbons and chlorinated aromatic hydrocarbons.	200°F 93°C	-10°F -23°C
NITRILE: General purpose, oil-resistant. Shows good solvent, oil, water and hydraulic fluid resistance. Should not be used with highly polar solvents like acetone and MEK, ozone, chlorinated hydrocarbons and nitro hydrocarbons.	190°F 88°C	-10°F -23°C
NYLON: 6/6 High strength and toughness over a wide tem- perature range. Moderate to good resistance to fuels, oils and chemicals.	180°F 82°C	32°F 0°C

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POLYPROPYLENE: A thermoplastic polymer. Moderate tensile 180°F 32°F 0°C and flex strength. Resists stong acids and alkali. Attacked by 82°C chlorine, fuming nitric acid and other strong oxidizing agents. PVDF: (Polyvinylidene Fluoride) A durable fluoroplastic with 250°F 0°F excellent chemical resistance. Excellent for UV applications. 121°C -18°C High tensile strength and impact resistance. SANTOPRENE®: Injection molded thermoplastic elastomer with 275°F -40°F no fabric layer. Long mechanical flex life. Excellent abrasion 135°C -40°C resistance. UHMW PE: A thermoplastic that is highly resistant to a broad 180°F -35°F range of chemicals. Exhibits outstanding abrasion and impact 82°C -37°C resistance, along with environmental stress-cracking resistance. URETHANE: Shows good resistance to abrasives. Has poor 150°F 32°F resistance to most solvents and oils. 66°C 0°C VIRGIN PTFE: (PFA/TFE) Chemically inert, virtually impervious. 220°F -35°F Very few chemicals are known to chemically react with PTFE; 104°C -37°C molten alkali metals, turbulent liquid or gaseous fluorine and a few fluoro-chemicals such as chlorine trifluoride or oxygen difluoride which readily liberate free fluorine at elevated temperatures. Maximum and Minimum Temperatures are the limits for which these materials can be

Maximum and Minimum Temperatures are the limits for which these materials can be operated. Temperatures coupled with pressure affect the longevity of diaphragm pump components. Maximum life should not be expected at the extreme limits of the temperature ranges.

Metals:

ALLOY C: Equal to ASTM494 CW-12M-1 specification for nickel and nickel alloy.

STAINLESS STEEL: Equal to or exceeding ASTM specification A743 CF-8M for corrosion resistant iron chromium, iron chromium nickel and nickel based alloy castings for general applications. Commonly referred to as 316 Stainless Steel in the pump industry.

For specific applications, always consult the Chemical Resistance Chart.

NOTE: See service manual for ATEX details.