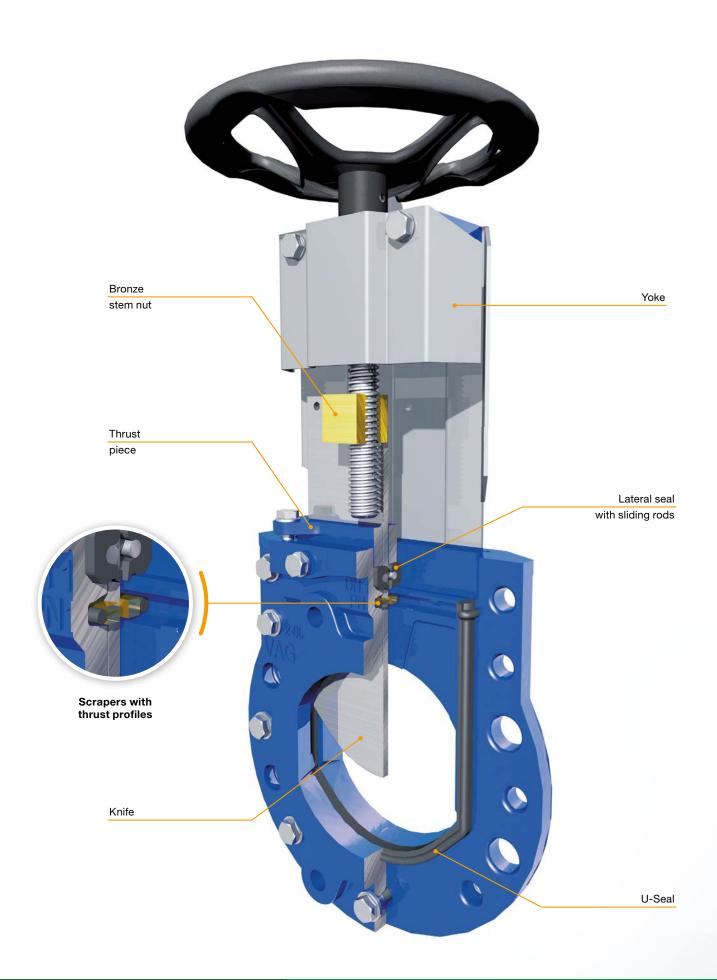


# VAG Knife Gate Valves and Penstocks

No job too dirty for this tough crew



## **VAG ZETA® Knife Gate Valve**





- Integrated scraper profiles on both sides for continuous cleaning of the knife increases the safety of operation and the service life.
- The soft, profiled, elastic lateral guide of the knife ensures fail-safe sealing function.
- The specially profiled seal width in the bottom passage reduces maintenance work and guarantees safe operation.
- The compact body with stainless steel sheets effectively protects the valve against dirt and atmospheric influences.

#### **Technical details**

- Nominal diameters DN 50 ... DN 600
- Max. operating pressure PS 10 / 8 / 6 bar (based on DN)
- Face-to-face length to EN 558, basic series 20
- Flange connection to EN 1092-2, PN 10
- Standard version: Body parts made of EN-GJL-250 (GG-25), bearing plate and thrust piece made of EN-GJS-400-15 (GGG-40), U-seal and lateral seal made of elastomer (NBR), sheet-metal yoke structure made of stainless steel grade 1.4301, knife made of stainless steel grade 1.4301, stem made of stainless steel 1.4021
- Coating: inside and outside epoxy coating (EN 14901-1+A1)

#### Fields of application



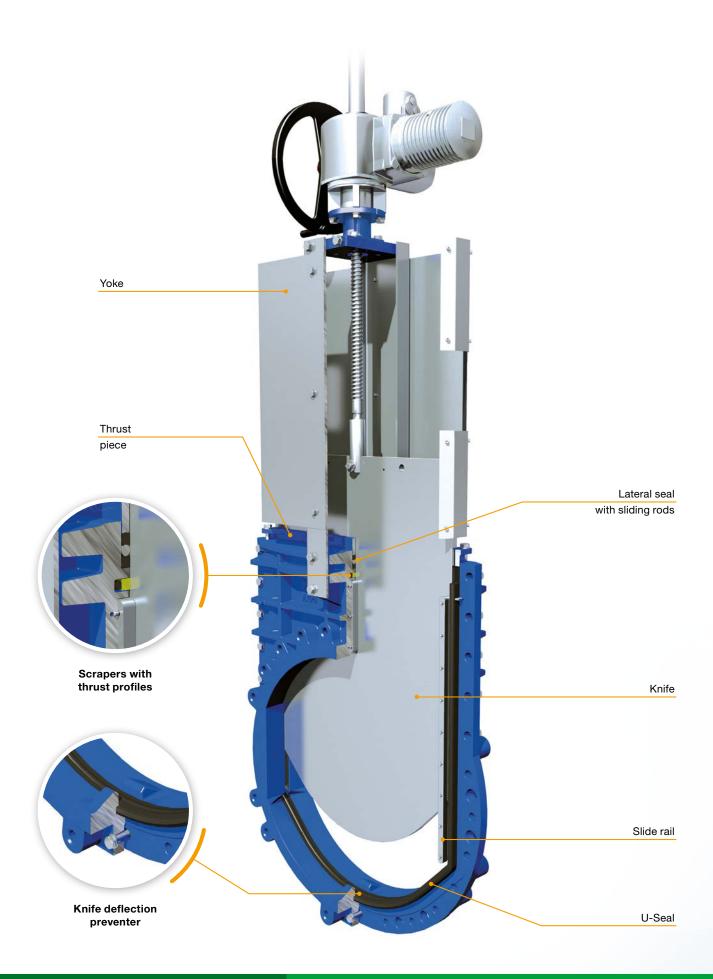


Wastewater

Industry

- Free passage prevents deposits in the valve bore.
- Tight in both flow directions. This prevents installation errors.
- Fully flanged valve, can be used as wafer-type or end-ofline valve without additional counter-flange at full operating pressure.
- The lateral seal can be readjusted during operation and replaced without dismantling the valve from the pipeline.
   This reduces maintenance time and downtime.

# VAG ZETA® Knife Gate Valve | DN 700+





- Integrated scraper profiles on both sides for continuous cleaning of the knife increase the safety of operation and the service life.
- Specially profiled lateral seal with double Quadring profile and integrated PTFE sliding rods for optimum guiding of the knife.
- The bearing of the knife and its axial guiding by PTFE sliding rails with elastic bearing reduce operation forces.
- The soft, profiled and elastic lateral guide of the knife ensures fail-safe sealing function.
- The specially profiled seal width in the bottom passage ensures that the valve is drop-tight.

#### **Technical details**

- Nominal diameters DN 700 ... DN 1400
- Max. operating pressure PS 4 / 2,5 / 2 bar (based on DN)
- Face-to-face length to EN 558, basic series 20
- Flange connection to EN 1092-2, PN 10
- Standard type: Body parts made of EN-GJL-250 (GG-25), bearing plate and thrust piece made of EN-GJS-400-15 (GGG-40), U-seal and lateral seal made of elastomer (NBR), yoke and sheet-metal guard made of stainless steel grade 1.4301, knife made of stainless steel grade 1.4301, stem made of stainless steel 1.4021
- Coating: inside and outside epoxy coating (EN 14901-1+A1)

#### Fields of application



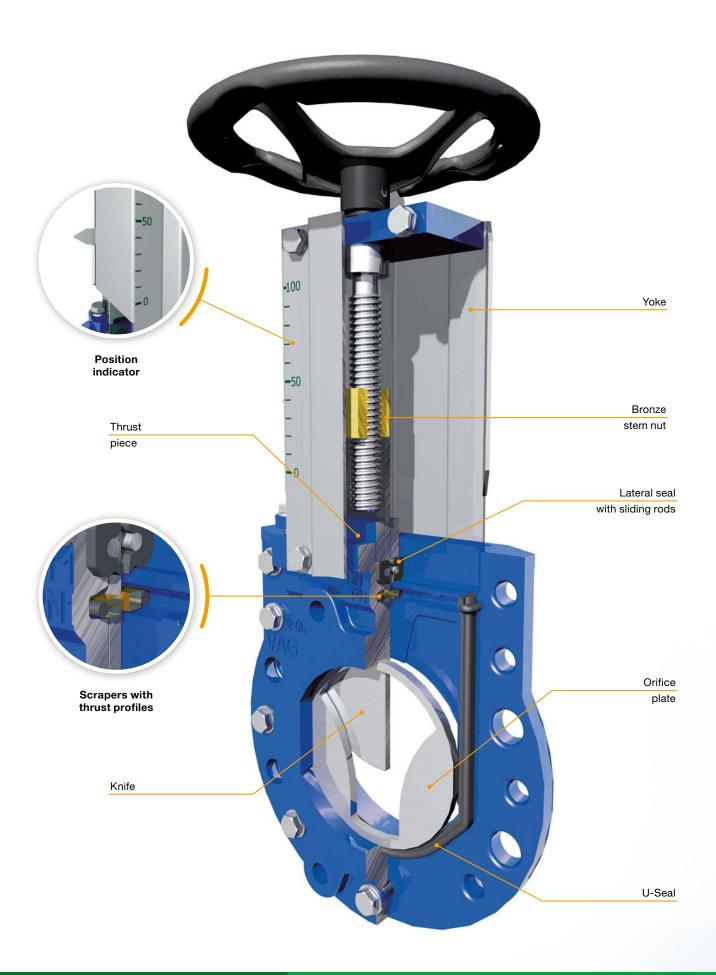


Wastewater

Industry

- Free passage prevents deposits.
- Tight in both flow directions. This prevents installation errors.
- Fully flanged valve, can be used as wafer-type or end-ofline valve without additional counter-flange at full operating pressure.
- The lateral seal can be readjusted during operation and replaced without dismantling the valve from the pipeline.
   This reduces maintenance time and downtimes.

## **VAG ZETA® control Knife Gate Valve**





- Integrated scraper profiles on both sides for continuous cleaning of the knife increase the safety of operation and the service life.
- The lateral seal can be readjusted during operation and replaced without dismantling the valve from the pipeline.
   This reduces maintenance time and downtimes.
- Integrated orifice plate with optimised control characteristic and free bottom passage.
- The mechanical position indicator of the knife makes the adjustment of the opening degree easier.

#### **Technical details**

- Nominal diameters DN 100 ... 600
- Max. operating pressure PS 10 / 6 / 8 bar (based on DN)
- Face-to-face length to EN 558, basic series 20
- Flange connection acc. to EN 1092-2, PN 10
- Standard version: Body parts made of EN-GJL-250 (GG-25), bearing plate and thrust piece made of EN-GJS-400-15 (GGG-40), U-seal and lateral seal made of elastomer (NBR), protection panels made of stainless steel grade 1.4301; orifice plate made of stainless steel grade 1.4571, knife made of stainless steel grade 1.4571 or 1.4301 (DN 400 600), stem made of stainless steel grade 1.4057 (DN 50 350) or stainless steel grade 1.4021 (DN 400 600), stem nut made of brass
- Coating: inside and outside epoxy coating (EN 14901-1+A1)

## Fields of application



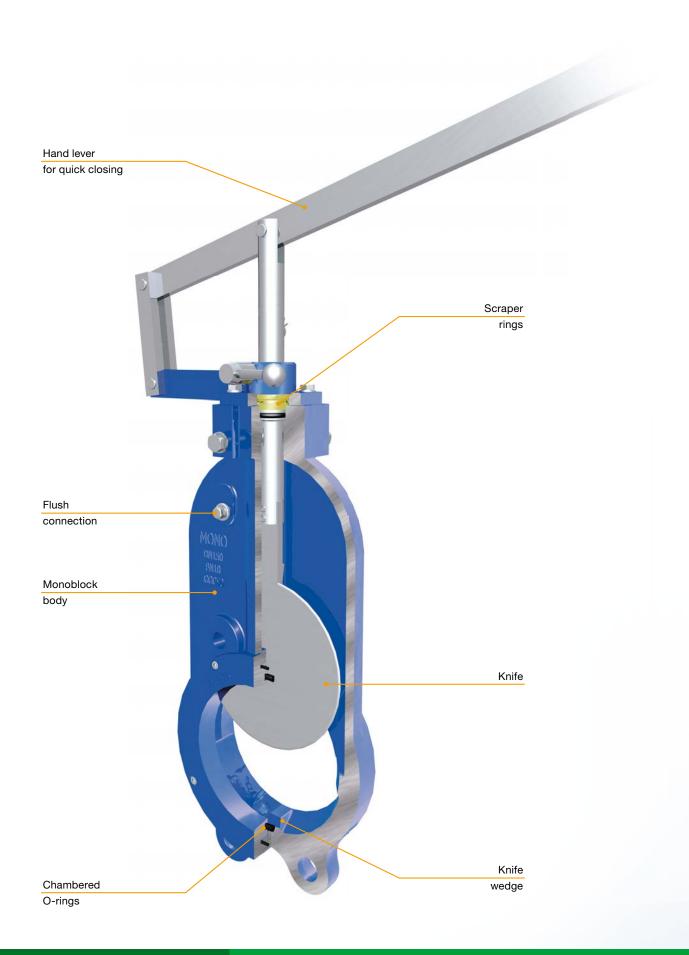


Wastewater

Industry

- Tight in both flow directions. This prevents installation errors.
- Fully flanged valve, can be used as wafer-type or end-ofline valve without additional counter-flange at full operating pressure.
- The lateral seal can be readjusted during operation and replaced without dismantling the valve from the pipeline. This reduces maintenance time and downtime.

## **VAG MONO Knife Gate Valve**





- Completely chambered knife ensures fail-safe sealing function.
- With flush connection (G 1/4") as a standard to prevents clogging of the pipelines.
- No lateral seal on the knife to ensure extreme ease of operation.
- Single maintenance-free shaft seal with additional scrapers increases the service life.

#### **Technical details**

- Nominal diameters DN 50 ... DN 300
- Max. operating pressure:
- Front: PS 10 bar
- Back: PS 10 ... 3 bar (based on DN)
- Face-to-face length to EN 558, basic series 20
- Flange connection to EN 1092-2, PN 10
- Standard type: Body parts made of EN-GJS-400-15 (GGG-40), chambered O-ring made of NBR, pressure pipe and forked part made of stainless steel grade 1.4571, knife made of stainless steel grade 1.4301, counter-flange made of steel St35
- Coating: inside and outside epoxy coating (EN 14901-1+A1)

## Fields of application



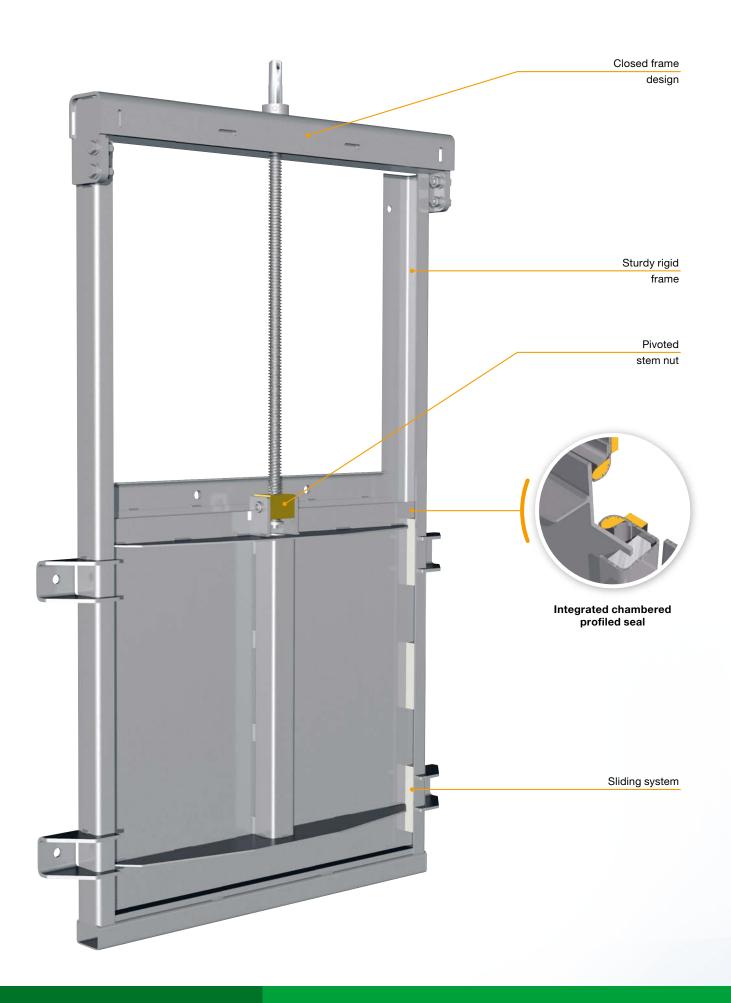


Wastewater

Industry

- One-piece monobloc body reduces the risk of corrosion.
- Low operating torque allows very fast closing of the valve by hand lever.

# VAG ERI®plus Penstock





- Compact valve with self-supporting frame design, factory assembled and ready for operation, allows fast installation and commissioning.
- The robust and rigid design of the frame and gate ensures high reliability of operation.
- Due to the non-rising stem and integrated stem bearing, less installation space is required.
- The pivoted stem nut reduces operating torques.
- The sliding system with plastic sliding wedges ensures vibration-free guiding of the gate inside the frame and low operating torques.

#### **Technical details**

- Standard size 150x150 ... 1000x1000
- Max. operating pressure 10 ... 4mWC (based on size)
- Standard version: Frame and knife made of stainless steel A2, stem made of stainless steel grade 1.4057, stem nut made of zinc-free wastewater-resistant bronze, sealing system made of wastewater- and UV-resistant EPDM
- All stainless steel parts immersion pickled and passivated

#### Fields of application





Wastewater

Industry

- The seal between the valve and wall is mounted to the valve and ready for operation, making installation fast and easy.
- The on-seat and off-seat pressure acting on the gate is reliably absorbed by the sliding system, which prevents excessive pressure on the seal.
- Tightness (max. leakage 1% on-seat / 5% off-seat) considerably exceeds the requirements of DIN 19569-4

# VAG EROX®plus Penstock





- Compact valve with self-supporting frame structure, which allows fast putting into service as it is preassembled and ready for operation.
- The sturdy and rigid design of the frame and gate ensures highly reliable operation.
- The pivoted stem nut reduces operating torques.
- The patented VAG sliding wedge system ensures vibration-free guiding of the gate in the frame and low operating torques.
- The patented VAG sliding wedge system increases the compression between the gate and profiled seal in the end position and thus improves tightness.
- The integrated and chambered profiled seal improves tightness.

## **Technical details**

- Standard size 400x400 ... 1800x1800
- Max. operating pressure 8 / 6 mWC (based on size)
- Standard version: Frame and knife made of stainless steel 1.4301, stem made of stainless steel 1.4057, stem nut made of zinc-free wastewater-resistant bronze, sealing system made of wastewater- and UV-resistant EPDM
- With non-rising stem and integrated stem bearing
- · All stainless steel parts dip pickled and passivated

## Fields of application





Wastewater

Industry

- The seal between the valve and wall is mounted to the valve and ready for operation, making installation fast and easy.
- Tightness (max. leakage 1% on-seat / 3% off-seat) considerably exceeds the permissible leak rate according to DIN 19569-4 and corresponds to EN 12266-2 Leak Rate G.
- The additional interlocking system between the gate and top traverse ensures reliable tightness.
- Available in watertide version acc. to EN 12266-2 Leak Rate A.

# VAG EROX®plus-O Penstock





- The rising-stem design allows operating elements to be placed out of the medium, where they cannot be clogged with dirt.
- Compact valve with self-supporting frame structure, which allows fast putting into service as it is preassembled and ready for operation.
- The sturdy and rigid design of the frame and gate ensures highly reliable operation.
- The pivoted stem nut reduces operating torques.
- The patented VAG sliding wedge system ensures vibration-free guiding of the gate in the frame and low operating torques.
- The patented VAG sliding wedge system increases the compression between the gate and profiled seal in the end position and thus improves tightness.
- The integrated and chambered profiled seal improves tightness.

## **Technical details**

- Standard size 400x400 ... 1800x1800
- Max. operating pressure 8 / 6 mWC (based on size)
- Standard version: Frame and knife made of stainless steel 1.4301, stem made of stainless steel 1.4057, stem nut made of zinc-free wastewater-resistant bronze, sealing system made of wastewater- and UV-resistant EPDM
- With rising stem and integrated stem bearing
- All stainless steel parts dip pickled and passivated

## Fields of application





Wastewater

Industry

- The seal between the valve and wall is mounted to the valve and ready for operation, making installation fast and easy.
- Tightness (max. leakage 1% on-seat / 3% off-seat) considerably exceeds the permissible leak rate according to DIN 19569-4 and corresponds to EN 12266-2 Leak Rate G.
- The additional interlocking system between the gate and top traverse ensures reliable tightness.



# The Valve Experts Die Armaturen-Experten

